

# Performance **Jeep** Chrysler

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## **PARTS LIST**

|   |  |
|---|--|
| One   | 59 inch length of 1X2  |
| Two   | 30 inch lengths of 2X4   |
| Two   | 59 inch lengths of 2X4   |
| Six   | 6 inch lengths of 2X4  |
| Eight   | ½ inch wood screws   |
| Two   | 1 ½ inch wood screws   |
| Twenty  | 3 inch long wood screws  |
| Four  | 2 inch swivel wheels. Poly, plastic or metal wheels will all work - locking wheels are optional, recommended if your storage surface is uneven |
| <u>Optional:</u> 2 12X2 cuts of foam, felt or soft fabric |  |

## **TOOLS NEEDED FOR CONSTRUCTION / ASSEMBLY**

Phillips Screw Driver OR Phillips bit for electric drill  
Electric Drill  
Hand Saw or Power Saw  
Drill Bit 5/32

## CONSTRUCTION / ASSEMBLY INSTRUCTIONS

- Lay the two 59" 2X4's parallel to each other on a level and solid work space. Floor works well.
- Lay the two 30" 2X4 pieces over the top of the longer (59" pieces) creating a rectangle (Fig. 1)
- Drill two 5/32 starter holes for the screws in each corner.
- Screw each corner together filling all holes using 3" screws
- Place each wheel on the outside edge of the 59" piece of 2x4 allowing enough room for the wheel to turn 360 degrees (Figure 3)
- Screw wheels in place using at least two screws per wheel placed diagonally to each other using 1/2" long wood screws
- Turn rack over with wheel side down (Fig.2)
- Measure 9.5 inches in from either side, place the 59" 1X2 at that location
- Drill a 5/32 starter hole on each end then screw in place using one 1 1/2 inch screw on each end. (this window bar is in place to hold your rear window closed)
- On the farthest 59" 2X4 from the window bar measure 10.5 inches from each end and mark these locations for the 6" rear support pieces to be installed (Fig.2)
- Place one 6" 2X4 on each of your marked location, drill two 5/32 starter holes in each piece then screw in place using two 3" screws per block. Continue stacking, drilling starter holes and screwing 6" pieces in place until each stack is 3 pieces high (Fig.2)
- Optional: Pad the tops of the rear support pieces with foam, felt, or soft fabric
- Fig.4 shows placement of hardtop on the dolly

### QUESTIONS?

Please email any construction related questions to

[Sales@PerformanceJeepChrysler.com](mailto:Sales@PerformanceJeepChrysler.com)